

Installation Manual



Version -P- up to 4 modules in parallel with FW version Above 3, Interconnection between DIP model and DIP model

PREFACE

Thank you for choosing our product. We will provide you with a high-quality product as well as reliable after service. To protect against harm to both personnel and the product, please read this manual carefully.

This manual provides detailed information on operation, maintenance and troubleshooting of the product as well as health and safety advice.

Special Announcement:

The manufacturer holds the right of final explanation of any content in this manual.

SYSTEM DESIGN

Systems Design is the process of defining the architecture, components, modules, interfaces, and load data for a system to satisfy specified requirements.

For a solar system these components are the PV modules, inverter/charge controller & batteries, as well as the different interfaces of those components.

BATTERY OPERATION

There are several factors that affect the operation of the battery concerning its ability to deliver capacity and life expectancy.

Storage

Module properly packed into original DG9 carton box to be stored indoors in a clean, level, dry, cool location.

Recommended storage temperature is 25°C

The Battery can be stored in the range of -20°C + 45°C but it is required an inspection and recharge every three months (max charging current is 0.1C)

Max SoC storage is 50%

Temperature

Many chemical reactions are effected by temperature, and this is true of the reaction that occurs in a storage battery.

The chemical reaction of a Li-Ion is slowed down by a lowering of the electrolyte temperature that results in less capacity.

A battery that will deliver 100% of rated capacity at 25°C will only deliver approximately 75% of rated capacity at 10°C.

At temperatures below -7°C the BMS will allow only 0.1C charging Current below -7°C the charge is forbidden.

As part of the performance Warranty, Charge and Discharge shall be in the range 20-25°C 0,5C any usage outside this range is not covered by Performance Warranty

Depth of Discharge (DoD)

Depth of discharge is a function of design. The deeper the discharge per cycle, the shorter the life of the battery. A cycle is a discharge and its subsequent recharge regardless of depth of discharge. The number of cycles at a specific DoD and the projected life in years the battery / battery system will provide prior to needing replacement.

Charging

Majority of battery capacity/life issues can be traced to improper charging. Improper charging settings may lead to an overcharging or undercharging condition.

WeCo guarantee only batteries connected via BMS line to the Approved inverter

Typical Inverters/Charge Controllers are equipped with CAN/BMS interface and no settings are required to charge and discharge the battery.

Warranty

Although the BMS of the battery allows a wide range of use both in terms of temperature and charging currents, this should not be construed as an implicit authorization to use the battery at these levels.

For the purposes of the performance guarantee, it is mandatory that the battery is used within the range of temperature and charge / discharge current and Depth of Discharge indicated in the performance guarantee.

Any other use, even if permitted by the BMS ranges, is not covered by a performance guarantee

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HeSU 4k4 PRO Battery Module

In case of product upgrades to the 4k4 PRO Battery Module or for other reasons, this document will be adjusted accordingly. Unless otherwise agreed, this document is intended to be used only as a guide, and all statements, information and advice in the documentation shall not constitute any express or implied action in contradiction to local regulations or standards.

For more information, please contact us.

The official information and the latest datasheet are available on www.wecobatteries.com


It is essential that the battery unit is equipped with the latest firmware version available.

WeCo will release new firmware to improve the functionalities and battery capabilities from time to time

The latest version of the firmware is always available free of charge, the battery firmware can be updated by your local installer.




You can also write an email to service@weco.uk.com to understand the upgrade procedure.

ATTENTION  **ATTENTION: The battery can explode under heavy impact.**


The 4k4 PRO Battery Module is designed to be used indoors.


ATTENTION  **ATTENTION: Always wear individual protection devices and follow the**


STANDARD IP20 degree of protection does not allow installation in outdoor environments even if sheltered from the weather.


ATTENTION  **ATTENTION: The batteries weight exceeds 25kg. Appropriate mechanical lifting equipment must be used.**

The INDOOR definition means literally the internal environment, the room must be closed to unauthorized persons, ventilated and dry.

ATTENTION  **ATTENTION: The battery terminals must be disconnected before commencing any work on the battery.**

ATTENTION  **ATTENTION: This battery can accumulate parasite current. Do not touch the B+ and B- terminals. Always check the B+ and B- terminals with a voltmeter. Always ensure that there is ZERO volts present on the terminals before performing any operation on the battery.**

ATTENTION  **ATTENTION: The battery can explode and must not be exposed to open flames or other extreme sources of heat.**

ATTENTION  **ATTENTION: Battery must be recycled by a professional company**

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To protect against harm to both personnel and the product, please read this manual carefully.

This manual provides detailed information on operation, maintenance and troubleshooting of the product as well as health and safety advice.

For Warranty and Performance Warranty must refer to the Latest Official Limited Warranty Document

STORAGE & PRE-OPERATIONAL PROCEDURES

1.1 Storage - Transportation – Removing / relocation of batteries

- ✓ This Battery is considered DANGEROUS GOODS by the United Nation and must be treated accordingly
- ✓ Each box comes from the factory with the below labels



- ✓ This battery can only be transported and stored with the original approved Carton Box, Certified as per UN CLASS 9 Y80
- ✓ This Battery must be stored in its original carton box in a dry and cool place, WeCo carton box are marked as below



- ✓ The transportation and Storage SoC shall not exceed 50%
- ✓ The Shelf period without recharging is 6 months, it is required a quick charge up to 70% DoD and discharge back to 50% at 0.5C /25°C
- ✓ To preserve the performance the shelf life of this battery store at 25°C 70% Humidity
- ✓ Optimal Storage temperature of the battery is between 15°C and 35°C
- ✓ The self-Discharge in the range of 15-35°C is around 1% a month, outside this range could exceed 10% a month.
- ✓ Do not store the batteries near sources of heat, vapor, Gas, Fuels, Sparks or anything that could generate fire or explosion.
- ✓ Store inside and protect from water and moisture.
- ✓ Transportation of new and used or damaged modules must be in accordance with the UN 38.3 Regulation and with the local rules
- ✓ If one or more working units needs to be removed or relocated this must be marked as / . #2'5%, , #''1' ' ' ' ' (follow local rules)
- ✓ If one or more modules need to be replaced due to damage, they should be marked as 2% + %6#2' / . #2'5%, , #''1 and take any applicable procedures for location and local regulations.

2 INFORMATION IN THIS MANUAL

2.1 About this Manual

This manual relates only to the HeSU 4K4 PRO Low Voltage Universal Stackable Model. This manual is intended to be used only by qualified installers who must read carefully and always refer to the manual for guidance on correct operation and maintenance of the product.

2.2 Use Range

This installation guidance applies only to the HeSU 4K4 PRO Low Voltage Universal Stackable Model.

2.3 Additional Information

Specification of the product can be changed without any notice to customers.

2.4 Symbols Used

Symbol meanings:



Caution:

CAUTION represents hazardous situations which can cause light injuries if not avoided.



Notice:

NOTICE represents the situations which can cause damage to property if not avoided.



Information:

INFORMATION provides tips that are valuable for optimum installation and operation of the product.

3 SAFETY

3.1 Warnings and Notification

Installation environment requirements: -HESU- SERIES is designed for household purposes. For installation, it must be installed in a location complying with IP20. (IP 55 or IP65 are available on request). Installations in locations that do not comply with IP20 may cause failure and/or damage to the product and subsequently the product warranty will be considered void.

3.2 Safety Guidelines



Caution:

At all times be certain to avoid a short-circuit between the anode terminal and a cathode terminal of the battery. All electrical connections on the -HESU- SERIES must be made only by qualified professional personnel.

When installed and operated in accordance with this manual, the HeSU Series battery will perform as a safe and reliable manner in accordance with the battery operating specifications.

Subjecting the battery to an unsuitable operating environment or to damage, misuse or abuse may result in health and safety risks such as overheating or electrolyte smoke potential. All personnel must comply with the safety precautions and observe all warnings as detailed in this document. If any of the safety precautions or procedures detailed in this manual is not fully understood by the reader, the reader must not perform any operation on the battery, until they have contacted WECO the customer service officer for clarification and confirmation of understanding of the correct procedure.

The safety guidelines included in this document may not include or consider all the regulations in your area of installation/operation. When installing and operating this product the installer must review and consider applicable local laws and regulations in accordance with the industry standards of the product.

Installation personnel shall not wear watches and other metal items when performing installations as a precaution to avoid short circuits and personal injuries.



Caution:

The weight of an individual HeSU 4K4 PRO battery is around 50kg, please use original packaging and perform all safety precautions if the battery is to be relocated to another location, to avoid damage to the product and personnel injury.

4 PRODUCT OVERVIEW

4.1 Product Introduction

The HeSU Series batteries can be used as an on-grid or off-grid energy storage system. It is recommended not to use this product for any purpose other than the intended purpose as described in this document.

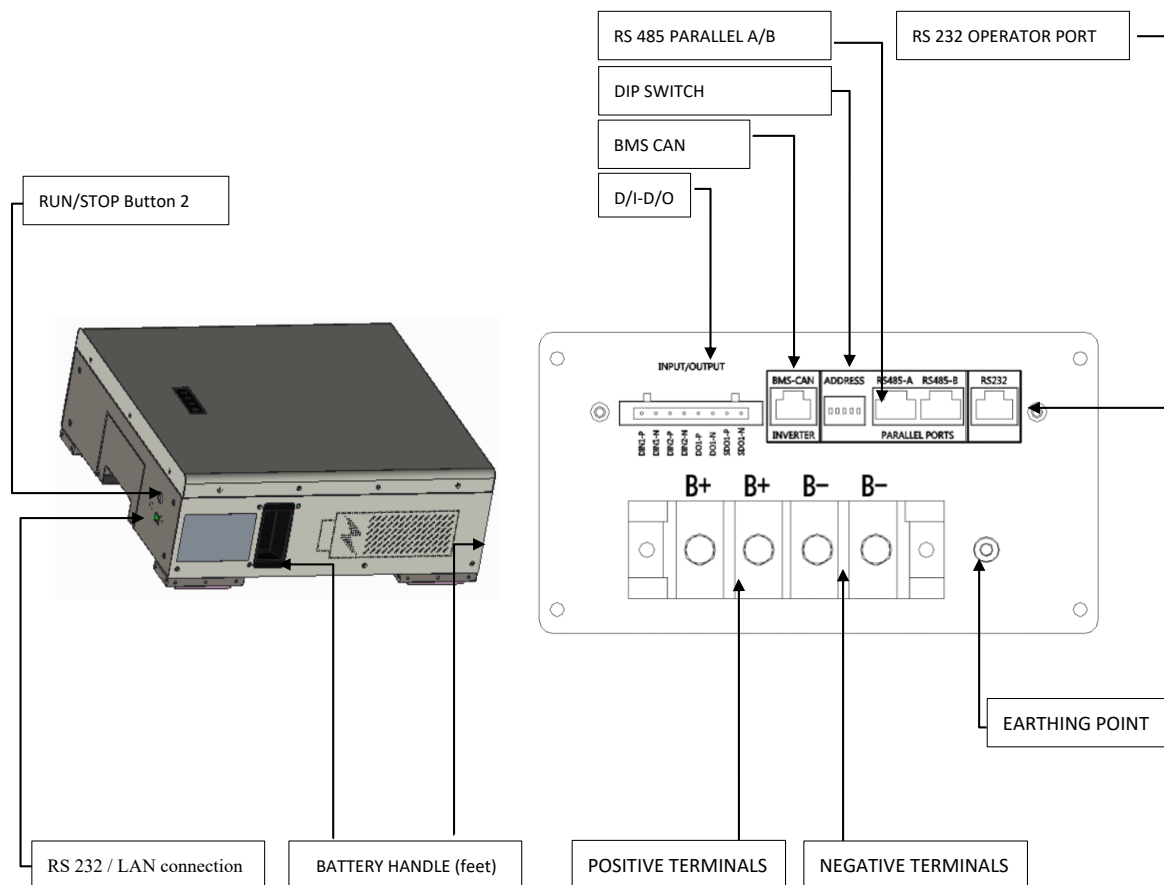
Use of this product other than as described in this document will nullify the product guarantee. The substitution or installation of any components of this battery will nullify the product guarantee.

The use of any components contained within or connected to this battery other than the products sold as part of this product or recommended by the manufacturer will nullify the product guarantee.

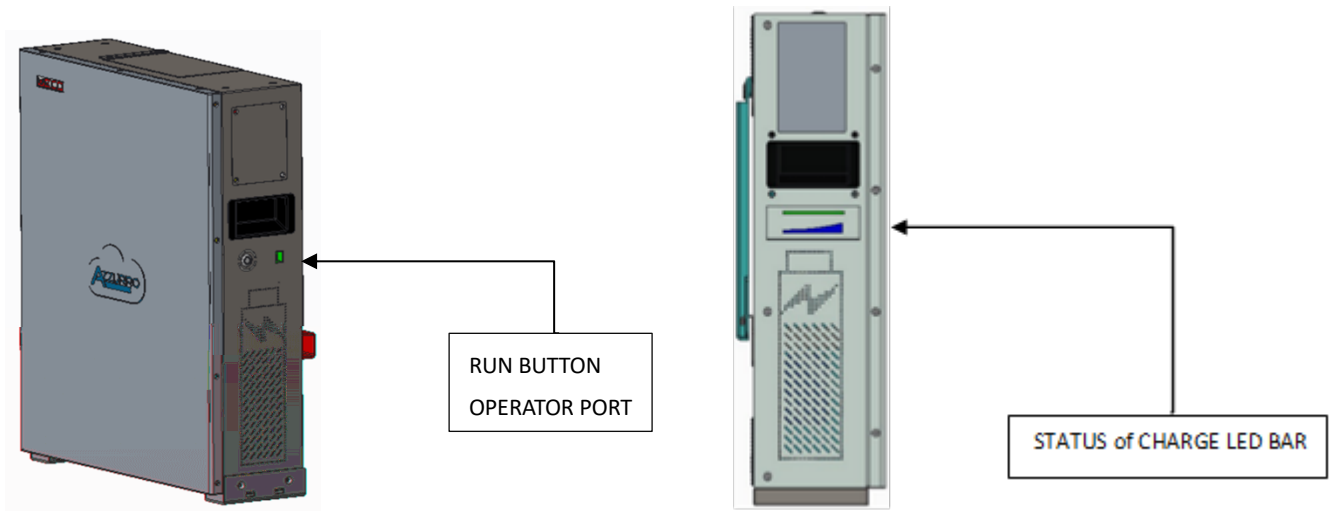
Connecting more than five individual HeSU 4K4 PRO battery units in parallel will nullify the product guarantee.

4.2 Identifying the Product Components

Front RUN BUTTON Version



Side RUN BUTTON Version



The nameplate label attached to the product describes the product parameters, including model type and serial number. Installers must always check that the specifications displayed on the nameplate of the battery module relates to the installation manual that is being referred to for guidance.

Only qualified personnel, with a comprehensive understanding of this manual are permitted to install this product.

4.3 SIDE LED Bar definitions

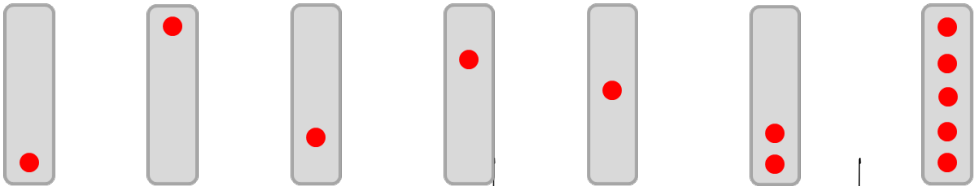
During startup: LED1-LED5: GREEN for 5 Seconds
After startup: LED1-LED5 changes to BLUE color and the SOC of the battery will be displayed.

. * & ' . , % / . '

SOC90-100%SOC55-89%SOC32-54%SOC6-31%SOC5% * (Yellow when SOC is below 4,9%)

" ' * " ' . '

Low voltage contactor open	High voltage contactor open	Low temperature contactor open	High temperature contactor open	High current contactor open	Slave lost communication with Master	BMS Fault
LED1 on RED	LED5 on RED	LED2 on RED	LED4 on RED	LED3 on RED	LED1-LED2 on RED	LED1-LED5 on RED



Information:

During the normal status the LED bar always displays SOC value.
During a Fault or Error the LED bar displays the SOC value for 5 seconds, and then displays the battery fault status for 5 seconds, alternately

5 SYSTEM INSTALLATION

The batter is packed in a carton bo The total eight e ceels Kg and al such it is mandator that the opening npacking and preliminar checking of the batter is conducted b carried out b a minimum m of t o people

5.1 Installation Notice



- a) Before installation, check the battery open circuit voltage.
- b) Battery installation location should be at least 20m away from sources of heat, sparks or other source of potential danger.
- c) Battery connecting cables should be as short as possible to prevent excessive voltage drops.
- d) Batteries with different capacity, different P/N or from different manufactures must never be connected together.
- e) Before connecting the battery, the battery positive and negative poles need to be carefully checked to ensure correct installation.
- f) The battery should be installed on a horizontal plane.

5.2 Package Information and Parts List

The battery is packed in a carton together with standard accessories. When unpacking the battery, be sure to check that the battery and accessories are free from damage and that the correct quantities of each component are included within the carton.

The following list of components can be used as a check list when unpacking the individual battery and battery kits.

5.2.1 Parts list * Included Accessories

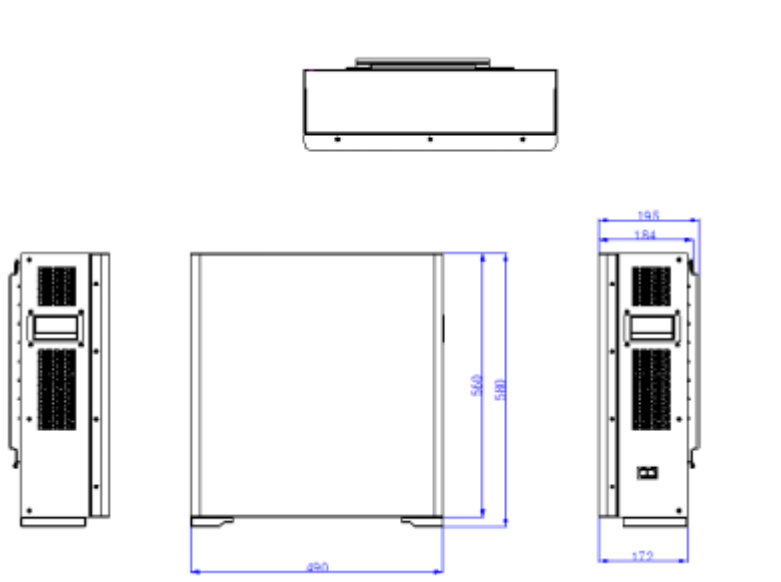
Number	Name	Quantity	Description	Image
1	Battery	1	Lithium battery module RAL 7016 GREY	
2	Wall mounting plate	1	Support Plate	
3	Wall screws	4	Wall Plate Fixing Screws+Plug	
4	CAN cable RJ45 (RJ 45/RJ9)	1	1.5m	
5	RJ45 parallel cable	1	1.5m	
6	Power cable	1	Length 2.5m 25mm diameter	
7	User manual	1		https://wecobatteries.com/download-area/

5.2.2 Stack Kit (To be purchased separately)

5.3.1 Installation Procedure (Wall Mount)

Preparing the installation area by considering the battery dimension and weight.

The battery weight is 56kg. The wall or the floor must be capable of supporting the battery weight.



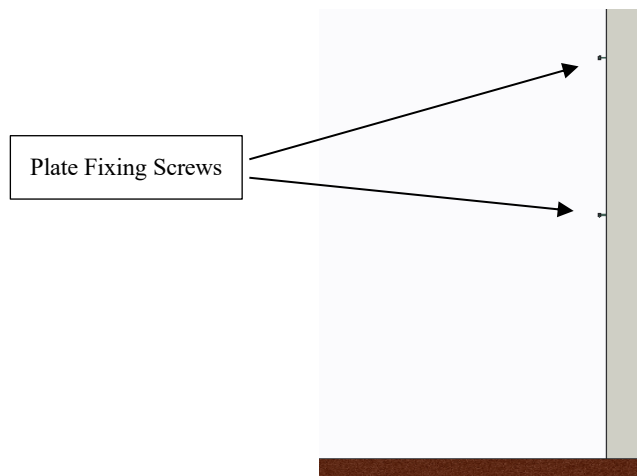
Wall Installation Procedure

Step 1: Install the fixing screws on the appropriate height of the wall. The scheme is as following:



Information:

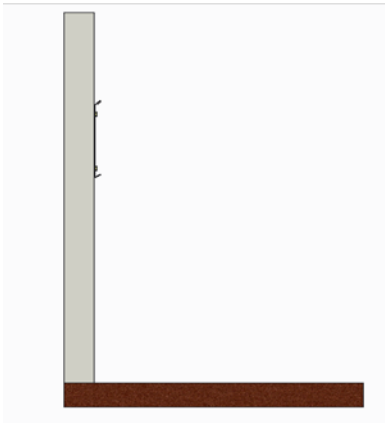
When installing the screws, please check the wall plug size, WeCo provides 4x $\phi 10 \times 60$ mm, but it may be that a different size or type will be required depending on the actual installation surface.



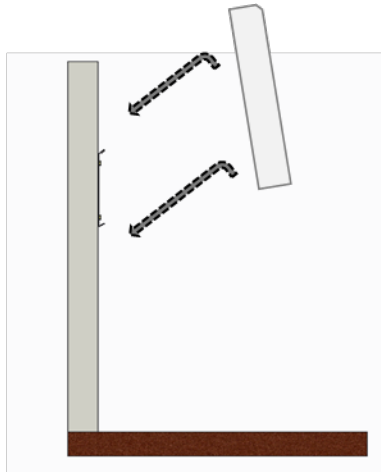
Step 2: Make sure that the mounting screws are firmly and securely attached to the wall.

**Information:**

When the battery bracket is fixed, please work with a partner to avoid damage to the product or personal injury and install the battery on the wall bracket.



Step 3: Fix the support plate on the wall

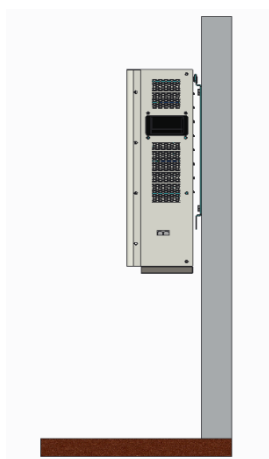


Step 4: Interlock the battery module with the wall bracket

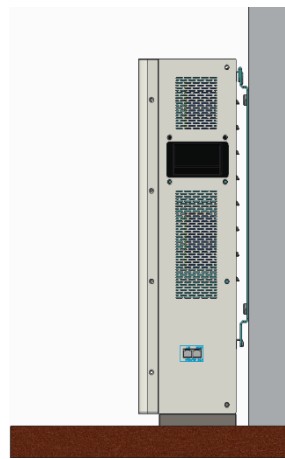
**Information:**

For wall and floor installation it is always required to secure the battery module with the vertical structure by using the provided bracket

Free standing installations are strictly forbidden



Wall Mounted



Floor Mounted

**Information:**

When installing the battery, please work with appropriate lifting devices managed by at least two people to avoid product damage or personal injury. The battery module exceeds 55Kg.

Wall Mounted Installation of Multiple Batteries

Keep 20 cm between the batteries and or between walls and other objects on the left and right side.

Maintain at least 40 cm from the ceiling.

The bottom side of the battery is suggested to be at 100cm from the floor for an easiest maintenance

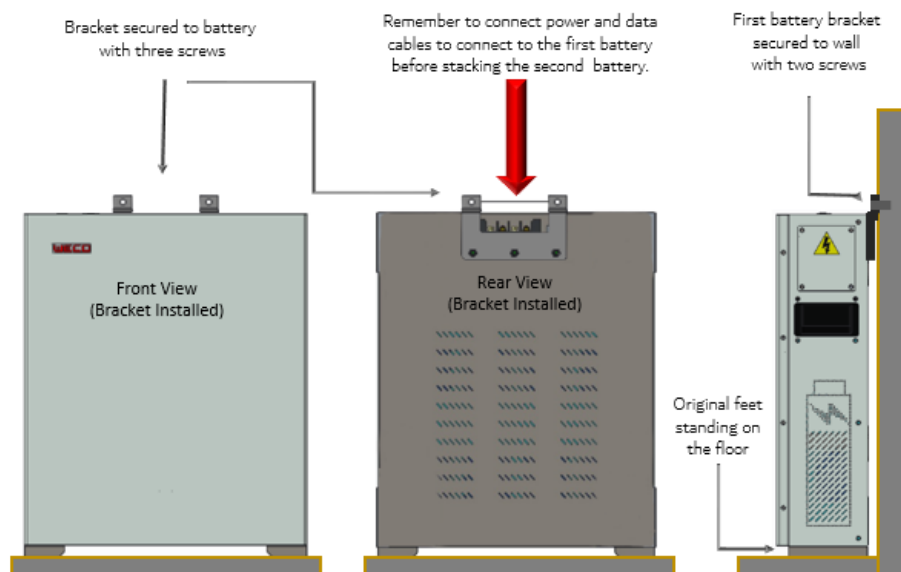


Wall Stack Installation (Vertical Tower Kit) (Maximum Three Batteries per Stack)

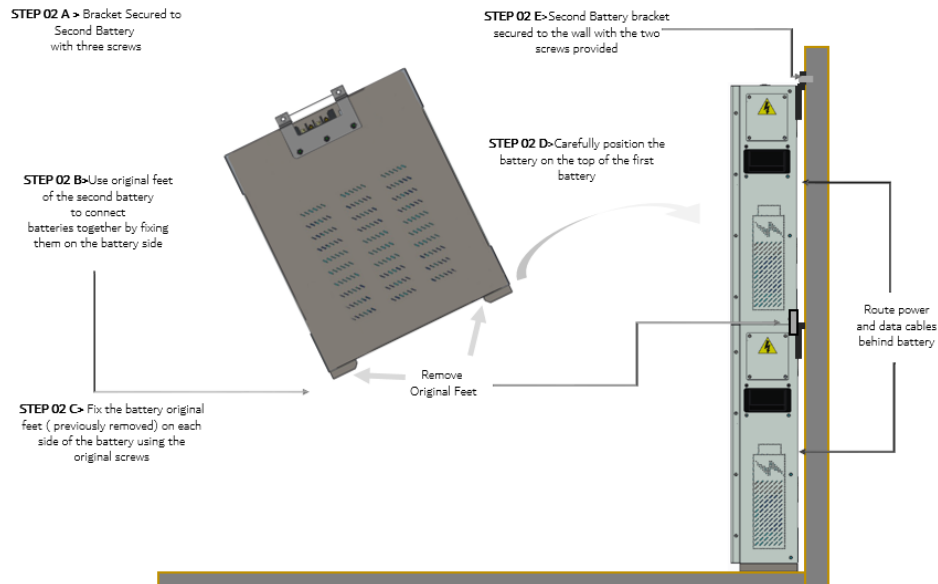
Up to three batteries can be installed vertically, one on top of the other, against a wall with the bottom battery resting on the floor.

This installation will require the vertical installation kit (Vertical Kit) only available for use with the 4K4 batch WE-4K4P-21-30-0001.

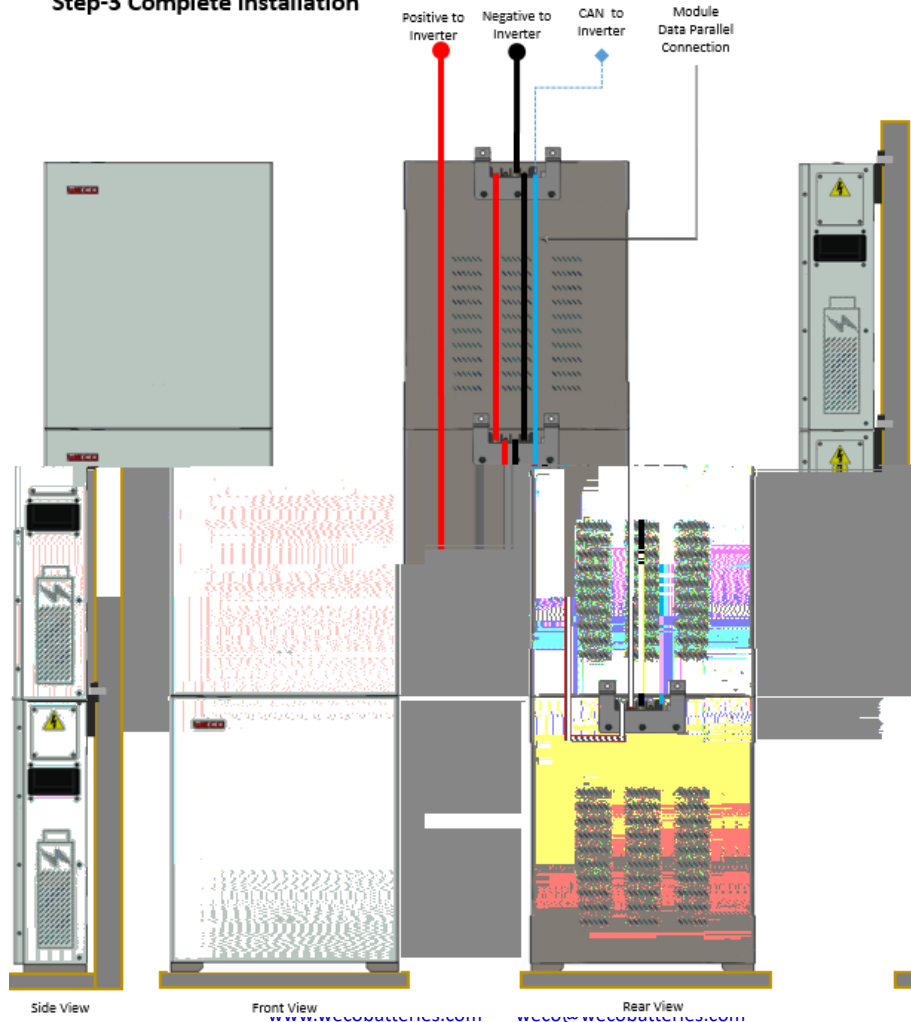
Step-1 Install First Battery Module



Step-2 Install Second Battery Module with Vertical Kit



Step-3 Complete Installation



5.3.2 Floor Stack Installation

5.3.2.1 Installation of accessories and preparatory phases

Phase 1: Choose the support surface carefully, the batteries have a weight of over 55 kg each and can reach 270 kg including the accessories, in a stack of five batteries.

Make sure the support surface is adequate to support the overall battery load.



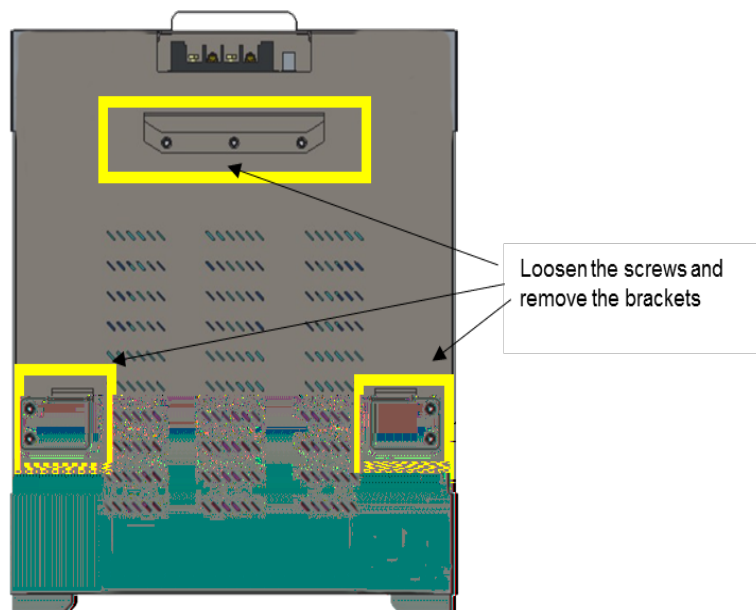
Information:

! B>?CBC=DEF'EG'=H>'I EJKL>M'

The battery is delivered as standard in a 4%00' + * /), #2'&*) \$(6/"%, (*) and it is therefore necessary that the installer make simple external changes to install into a . , %&N%50#&*) \$(6/"%, (*) ' ' .

. , %&N' + * /), '() . , %00%, (*) '! " * /"#'

Step 1: When the batteries will be stacked, you must remove the three brackets from the back side of the battery as shown below

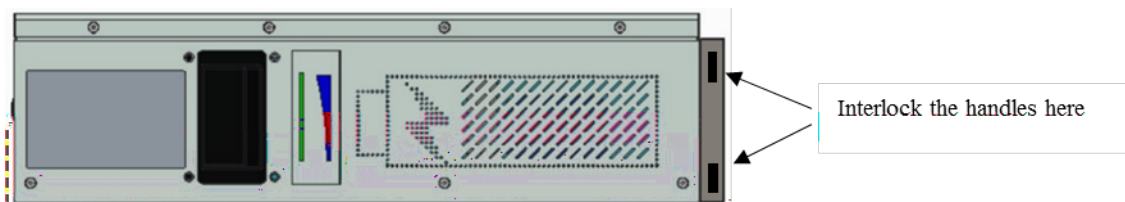


Step 2: Next, install the pads on all four corners of the back of 1st module using the stack brackets in reverse position (see video on WeCo batteries Youtube Channel <https://www.youtube.com/watch?v=kzXuK2jWPK8&t=296s>)

Positioning the first module on a support in accordance with the local regulation and in accordance with the site specifications

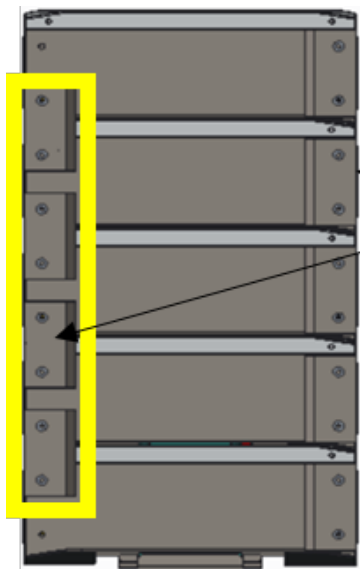


Step 3: To lift and position the battery on top of the first one, use the temporary handles provided with the stack kit and align the second battery with the first and lay down the second module.



Step 3.a: Lay the first module on a support in accordance with the local regulation and in accordance with the site specifications

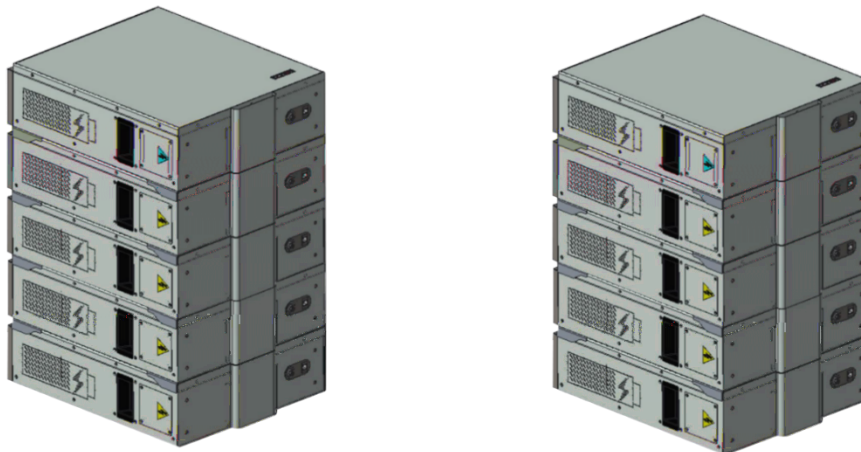
Step 4: Once each battery has been installed in the horizontal position, the feet which shipped with the battery in standard configuration can be removed and installed across the modules to interlock the modules with each other.



Remove the feet from its original position and install as shown in the side highlighted in yellow, do the same operation for both sides

Step 5: Continue installation of the modules considering the floor admitted load.

\WeCo suggests to install a max of 5 modules, and 4+4 to compose a cluster of eight modules.



Caution:

Each battery weights more than 55kg and must be installed with the help of a mechanical lift, and / or with at least two people equipped with suitable suction cups for lifting or with lifting straps

STACK, MODULE PREPARATION

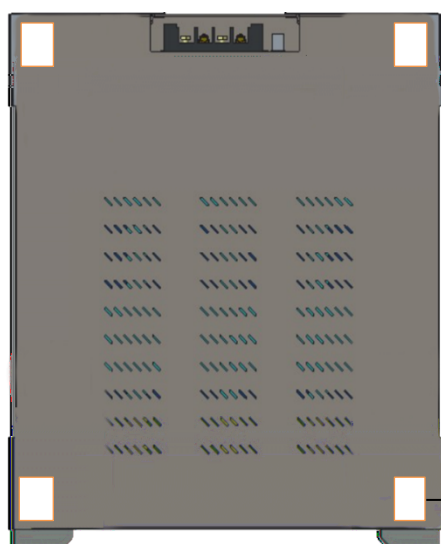
For installation with the stack kit it is necessary to have at least two battery modules.
The feet installed on the lower side of each battery will be used to interlock the modules

Step1 : Unscrew the feet of the first battery and screw it on the left side on the battery using the M8 Screw removed before from the original position

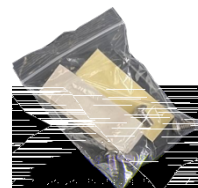
Step 2: It will be necessary to remove the feet from the second battery and install them on the right side of the first battery following the same instructions.

Step 3: Lay the first module on the ground on its final position

Step 4: Stick the 4 rubber pads on the back side of the second module



From the screw bag of the Stack Kit take the 4 rubber pads and stick it on the back side of the battery on each corner as shown on the picture



FIRST MODULE
ON THE GROUND

RUBBER FEET

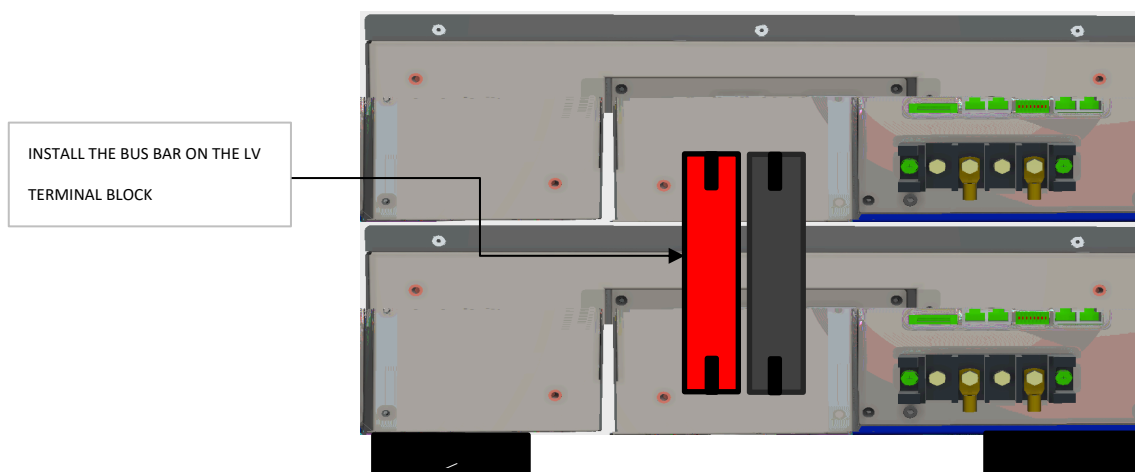


RUBBER FEET

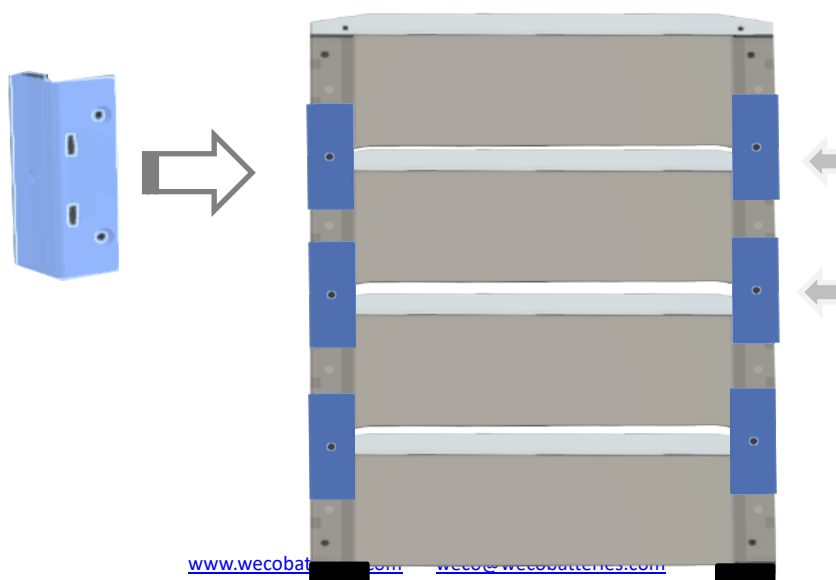
Install the modules and secure it by using the bottom feet



INSTALL THE BUS BAR AND THE RS 485 RJ45 COMMUNICATION CABLE



INTERLOCK THE MODULES USING THE SUPPORT FEET INSTALLED ON EACH BATTERY



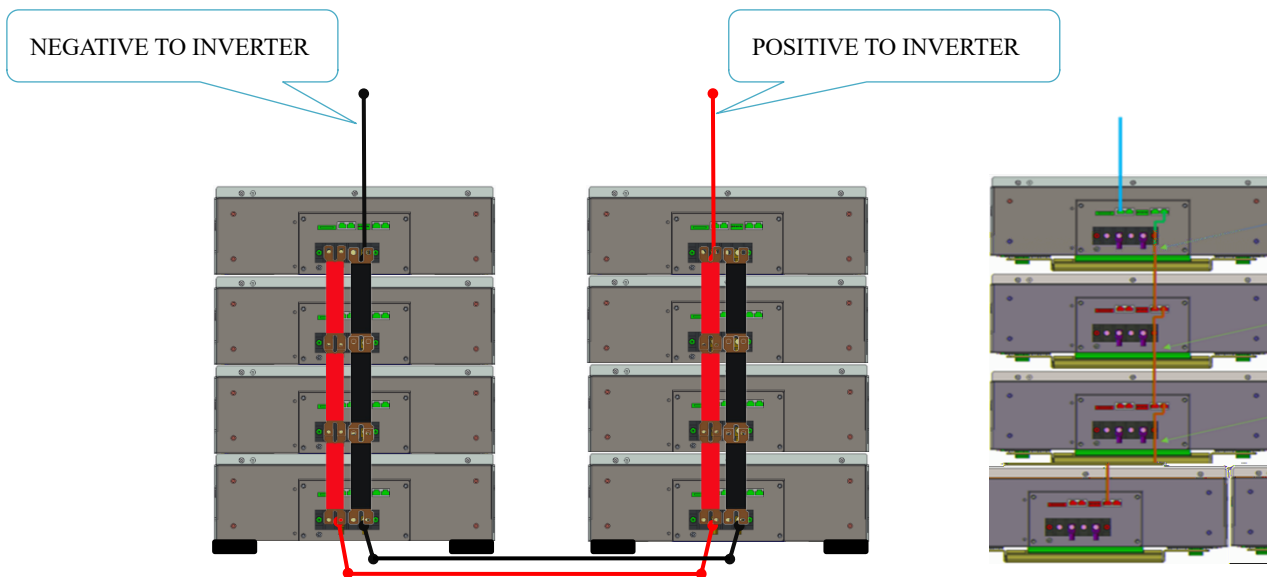


Caution:

MAKE SURE THAT THERE IS 0V ON ALL BATTERIES. CHECK THE LED BUTTON ON THE BOTTOM AND ALWAYS MEASURE THE B+ AND B- TERMINALS WITH A MULTIMETER.

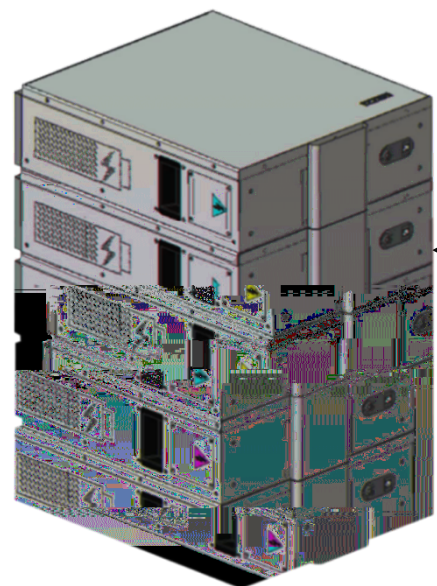
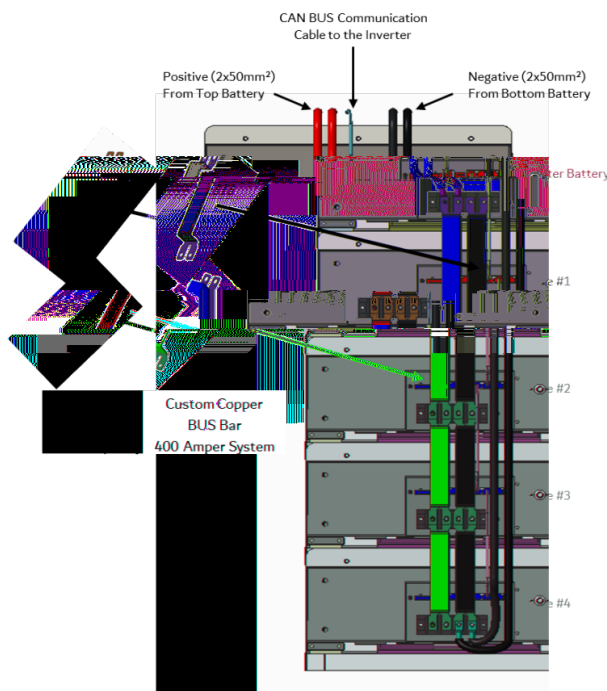
Once it has been verified that there are ZERO volts present ON ALL BATTERIES, proceed with the installation of the cables as shown in the diagram below.

Power Connection by using the STACKABLE KIT BUS BAR * EXAMPLE (ONE CLUSTER COMPOSED BY 2 TOWERS 4+4)



After all cables and bus bars have been connected, and the inverter is correctly set up, try to start up the system by turning ON the master module and proceed toward the last module installed. If the installation is properly set up all the modules will turn on in sequence, install the protective front plate

Installing the Front Plates to protect the front connection hub



If the inverters have properly identified the battery BMS model and Capacity, Turn OFF the system your connection is properly set up.

Always install cables in accordance with installation guidelines and avoid long cable runs to prevent excessive voltage drops



Fixing Torque

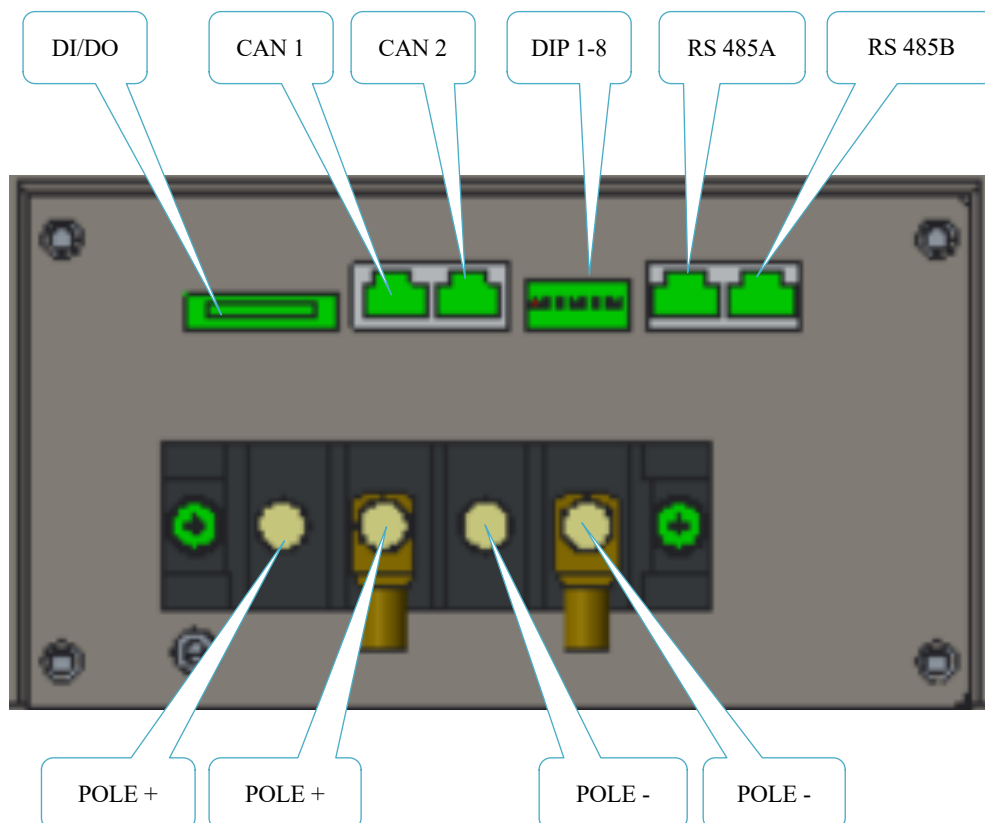
Screw Diameter (ISO)	Max Fixing Torque	Application	Construction Applied Torque
Code	[Nm]		[Nm]
M3	1.7	BMS protection Cover	1,2
M4	3.8	External Covers	3
M5	7.5	Isolators and Contactor Supports	7
M6	13	Fuses, Cables and Cable Lungs Connection to Terminals /Feet /Brackets/ Wall Plugs	10
M8	14	Plastic to steel and Cables on Terminal Block / Feet / Brackets / Wall plugs	14
M8	32	Steel on Steel Connection / Steel to copper/ Contactor terminal to Bus bar)	16
M10	62	External Bus Bar (Aluminium and Copper) steel on steel connection	40
M12	107	External connections, copper to copper joints	80

If during the quarterly check the screws will have residual torque lower than these values, it means that the cables and the busbar are subjected to out-of-range currents and the thermal effect is loosening the screws / bolts

5.4 Communication & Control Panel

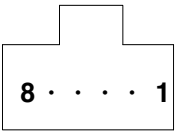
5.4.1 Terminal Function and Definition

The terminal layout is shown in the following figure:



DI/DO	2 Inputs+ 2 Outputs	Programmable Dry Contacts for External devices Such Generator Start Stop
CAN1	CAN Line	External Communications Line IN/OUT
CAN2	CAN Line	Inner Communication Line IN/OUT
DIP	DIP BLOCK 1-8	ID addressing for Master and Slave configuration
RS485A	Parallel Line RS485	Parallel Input from Upper Module when in master Slave config.
RS485B	Parallel Line RS485	Parallel Output from Upper Module when in master Slave config.
POLE +	Screw terminal	2 X Positive
POLE -	Screw terminal	2 X Negative

Attention: Interface-C is an RJ45 Port corresponding to the CAN Bus pin definition shown below



Pin	8	7	6	5	4	3	2	1
Definition						GND	CAN L	CAN H

5.5 DIP Switch Settings

Version 8 DIP SWITCHES



Caution:

Always configure the DIP switch settings BEFORE connecting any power cables to the battery terminals B+ and B-.



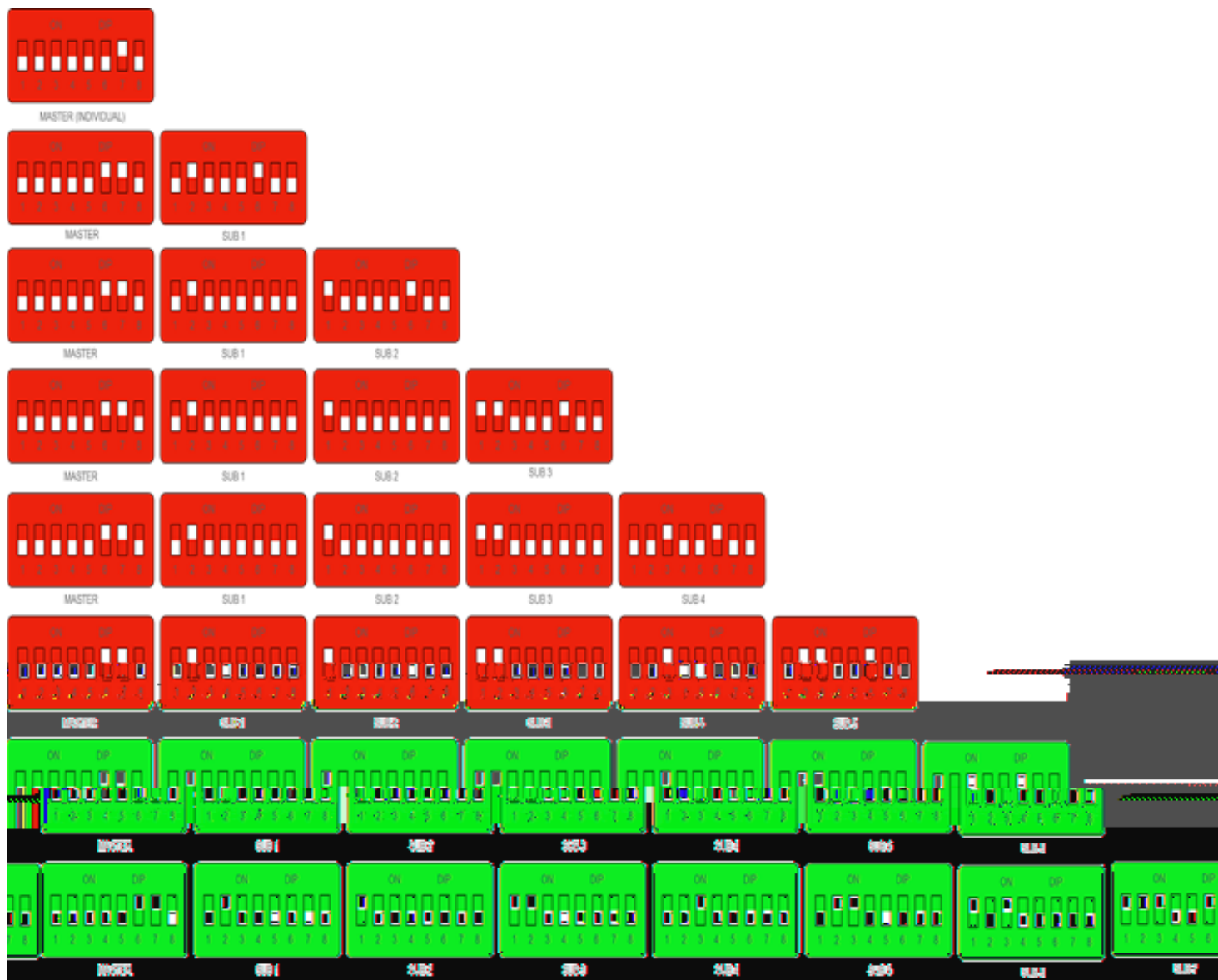
Caution:

The battery module must be restarted for DIP switch settings to take effect



Caution:

When connecting to an inverter which has BMS-CAN communication, switch #5 on the Master battery module must always be set to "ON".



VERSION WITH 5 DIP SWITCH

5.5.1 Stand Alone Battery



5.5.2 (Master + Sub#1)



5.5.3 (Master + Sub#1 + Sub#2)



5.5.4 (Master + Sub#1 + Sub#2 + Sub#3)



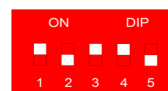
5.5.5 (Master + Sub#1 + Sub#2 + Sub#3 + Sub#4)



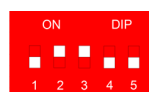
5.5.5 (Master + Sub#1 + Sub#2 + Sub#3 + Sub#4 + Sub#5)



5.5.6 (Master + Sub#1 + Sub#2 + Sub#3 + Sub#4 + Sub#5 + Sub#6)



5.5.7 (Master + Sub#1 + Sub#2 + Sub#3 + Sub#4 + Sub#5 + Sub#6 + Sub#7)



Caution:

Always configure the DIP switch settings BEFORE connecting any power cables to the battery terminals B+ and B-.

5.6 Parallel Battery Wiring Convention



Caution:

! CBCL>I'PC=>BQ'DFM=CLC=DEF'I KM='GELLER'=H>'R0B0FS'TEFU>F=DEFM'MHERF'DF'=H>'DLKM=BC=DEFM'EG'=HDM'M>T=DEF'

- 5.6.1 Master Plus Sub#1
- 5.6.2 Master Plus Sub#1 & Sub#2
- 5.6.3 Master Plus Sub#1 & Sub#2 & Sub#3
- 5.6.4 Master Plus Sub#1 & Sub#2 & Sub#3 & Sub#4
- 5.6.5 Master Plus Sub#1 & Sub#2 & Sub#3 & Sub#4 & Sub#5
- 5.6.6 Master Plus Sub#1 & Sub#2 & Sub#3 & Sub#4 & Sub#5 & Sub#6
- 5.6.7 Master Plus Sub#1 & Sub#2 & Sub#3 & Sub#4 & Sub#5 & Sub#6 & Sub#7

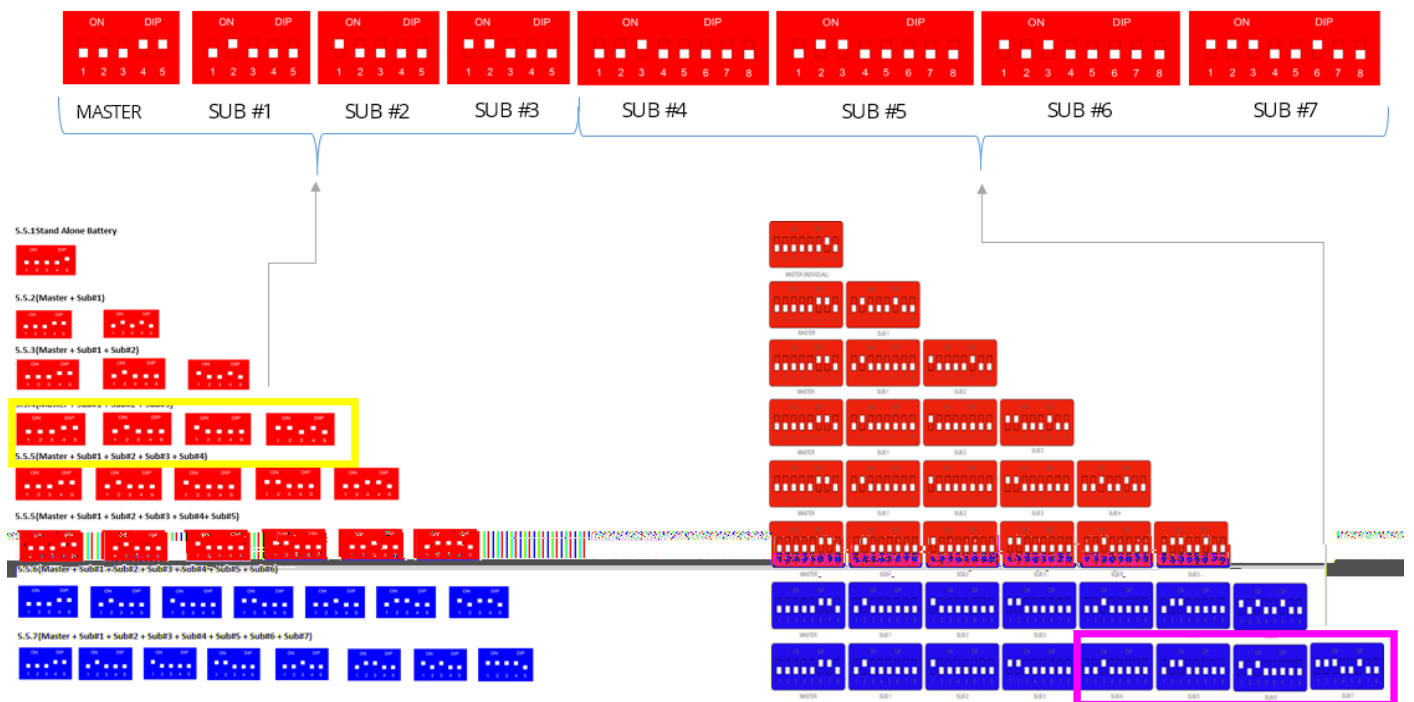


Caution:

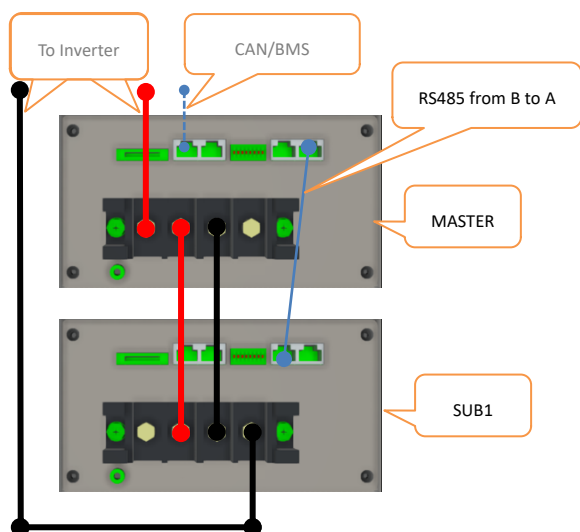
Up to 8 batteries can be connected in parallel even if they have two different types of DIP SWITCH Hubs. Batteries with 5 DIP and with 8 DIP can be connected in parallel following the addressing in sequence. The important thing will be to keep the numerical progressivity from 1 to 8 in the DIP setting

Example of Connection between V.2 and V.3

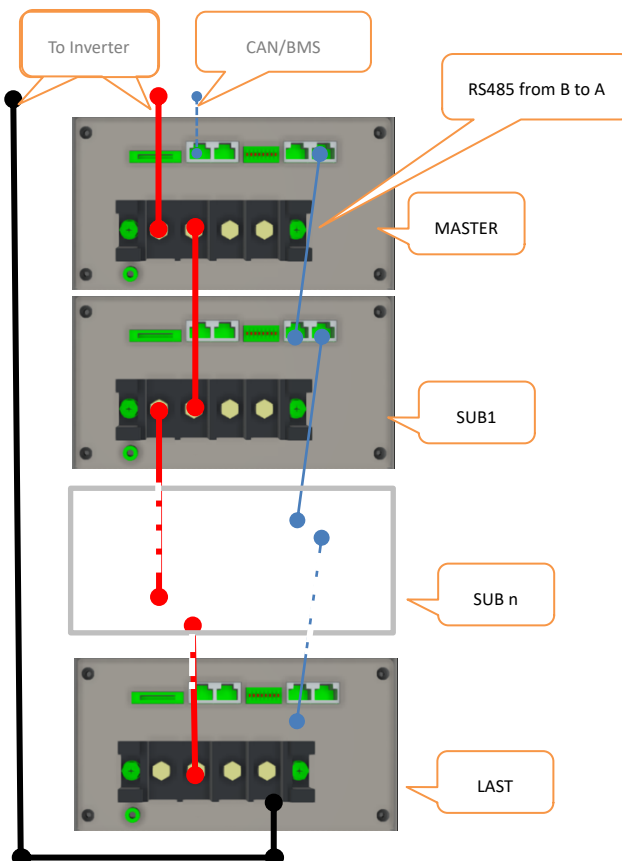
Interconnection Between Modules with 5 DIP and 8 DIP HUB



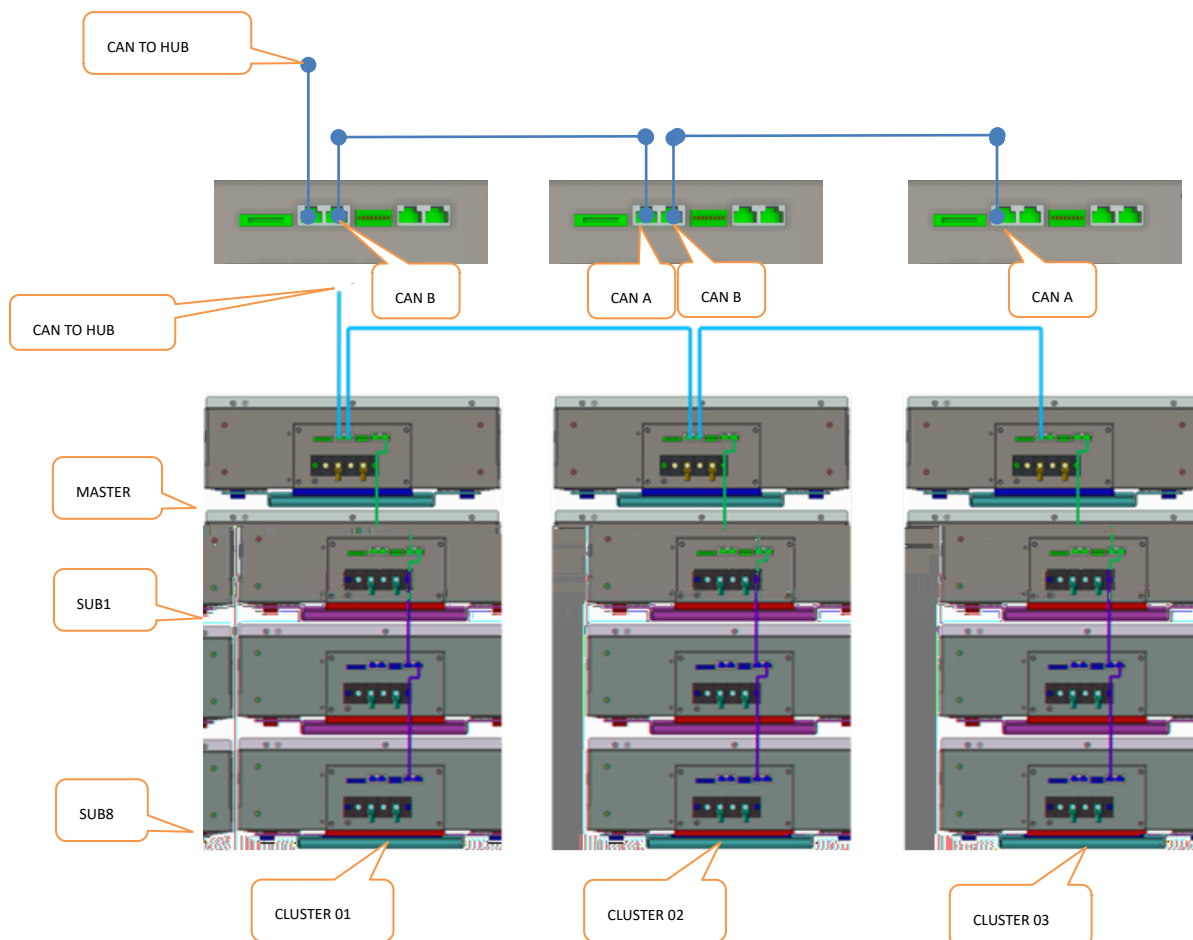
5.6.1 Master Plus S1



5.6.2 Master Plus S1-Sn * (MAX 8 MODULES)



5.6.3 MULTICLUSTER via *ON BOARD CAN COMM (8 X 3 CLUSTERS) * Available only in some Countries



6 BATTERY ACTIVATION AND SHUTDOWN

6.1 Panel buttons and LEDs Explanation

Attention: The drawings in this manual are for reference only. If the actual battery has a different configuration stop all installation activity, ensure that the battery is disconnected and in a safe condition and contact WECO support center

The Power button could be located on top or on the side of the battery



) CI >'	+ >CFDfS'	\$KFT=DEF'EB'DFJDTc=DEF'M=C=KM'
POWER	On/Off button	Switches the module on or off
START	Blinks Green when the battery module is starting up	When the battery box is starting up normally, it blinks for 5 seconds
RUN	Steady Green when the battery module is running normally	When the battery box is running normally, it the power button will remain a steady green

6.2 Stand Alone Battery Front Panel Control

6.2.1 Start Battery

Short press the power button for one second. The GREEN RUN light should come on blinking.

The battery has been activated normally.

6.2.2 Shut Down Battery

Long press the power button for five seconds. The GREEN RUN light should go off. The battery has been shut down normally.

6.2.3 Low Battery – Force Charge

! B>B>\KMD=>A The 3*0,%6# between the battery B + and B- terminals is 0#" * and the !%) #0'0(6- , . '%"#*\$\$\$. Battery is in "Shutdown State".

! B>?CBC=DEF'TEFJl=DEF'P>GEB>'GEBT>J'THCBSlFSl'Connect the charger or the inverter with charging capability to the B+ and B- of the battery box to ensure charging capacity.

\$EBT>J'THCBSlFS'C??BECTHA'Short press the battery power button, the battery RUN light will flash green, which means that the battery is entering the compulsory charging mode. If the battery receives an adequate charging power (above 10 Amps/58V) within 90 seconds from pressing the button, the battery will continue to charge normally until a stable state is reached.

If the battery does not receive adequate charging power within 90 seconds after pressing the button, the battery will enter the shutdown mode once again.

6.3 Parallel Battery Configuration

1. The voltage difference between any of the batteries in the stack must not be greater than 2V. Otherwise, the BMS will not allow the batteries to be activated in a parallel connection.
2. SOC of each battery in the stack must be the same (check SOC as individual battery before parallel connection)
3. The power cabling between the batteries is in accordance with section 5.6 of this manual.
4. All DIP switches are configured in accordance with section 5.5 of this manual.
5. The RS 485 inter battery data connections are properly connected as per section 5.6 of this manual. The data connection “daisy chain” must start from port-B of the master battery (do not install the RS485 on the port-A of the master battery, it will occur in a fault)
6. Connect the CAN port of the master battery with the CAN port of the inverter and make sure that the communication is working properly by checking the inverter display
7. Before activating the system, the operator should check the cable connection carefully and make sure that all safety procedures are respected. Check the inverter settings and connection before turning on. In case of an inverter without communication make sure to set the voltage and current value as per the charge/discharge parameters provided in this manual.

6.3.1 Activation of Parallel Batteries (From Master to Sub#4)

Short press the Master power button for one second. The GREEN RUN light should come on. The battery has been activated normally.










Short press the Sub#1 power button for one second. The GREEN RUN light should come on. The battery has been activated normally.

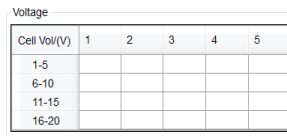


Short press the Sub#2 power button for one second. The GREEN RUN light should come on. The battery has been activated normally.

Short press the Sub#3 power button for one second. The GREEN RUN light should come on. The battery has been activated normally.

Proceed with the same procedure up to the last battery of the cluster * max eight modules

7 TROUBLESHOOTING * (WeCo Monitor via RS 232)

EW	%0%" +'	. 1 + ! , * +'	. * 0 / , (*)'	! & '. EG=RCB>' ' 6"##)'7) *"' + %0:' "#2'7\$%/0, :'
1	OVER CURRENT ALARM	The battery relay is disconnected during charging or discharging, and the battery fault light is flashing.	Reduce charge or discharge current	Disch_Ov_Cur warn:  Ch_Ov_Cur warn: 
2	OVER TEMPERATURE ALARM	The battery relay is disconnected during charging or discharging, and the battery fault light is flashing.	Stop charging or discharging, wait until the battery temperature drops and then reuse	Ch_Ov_Temp alarm:  Disch_Ov_Temp alarm: 
3	LOW TEMPERATURE ALARM	The battery is unable to charge or discharge normally	Waiting for the temperature of the battery to rise to a suitable temperature before charging or discharging	Ch_Low_Temp alarm:  Disch_Low_Temp alarm: 
4	OVER VOLTAGE ALARM	The battery relay is disconnected when charging, and the battery fault light is flashing.	Stop charging and review and reset properly the inverter settings (WeCo suggests to use Closed Loop CAN-BMS inverters)	Over Vol alarm: 
5	LOW VOLTAGE ALARM	The battery relay is disconnected when discharging, and the battery fault light is flashing.	Stop discharging from battery. Charge the battery in accordance with the correct charging procedure.	Low Vol alarm: 
6	RELAY DAMAGE	The battery is switched on, there is no alarm, but no voltage is present. The battery is switched off, there is no alarm, but voltage is present (always check for with voltage with a meter at all times)	Please contact the after-sales service, replace relay	When this sign is disconnected and green, the relay is disconnected; When this sign is connected and red, the relay is connected; Main Relay(Magnetic retention): 
7	PROTECTION BOARD DAMAGE	The PC and the batteries RS232 connection is reliable, but the monitoring software cannot read the battery information and status.	Please contact the after-sales service, replace protection board.	

8	CELL DAMAGE	Battery box in the state of no charge and no discharge, a cell voltage and most of the other cells voltage difference greater than 200mV.	Please contact the after-sales service.	The real-time display of the cell voltage on the monitoring software is as follows: 
9	FIRST PARALLEL CONNECTION FAILURE OF BATTERIES	When the batteries are first paralleled, start the system, slave battery fault light flashing. No sound from the slave battery relay action, no voltage output.	Measure the positive and negative voltage of each battery, if the voltage difference between the batteries is greater than 2V, please reduce the voltage difference to less than 2V to try parallel connection	Pack Vol Imbalance: 
10	MASTER-SLAVE MACHINE COMMUNICATION EXCEPTIONS	Slave battery fault light flashes, the master machine cannot control slave battery	Check that the communication cables between the master battery and the slave batteries are securely connected	slave1 online 
11	BATTERY OR PARALLEL BATTERY SYSTEM SHUTDOWN CANNOT START	There is no alarm information in the battery, but the batteries are not working properly	Please contact the after-sales service	
12	OTHER EXCEPTIONS	Humidity, cell expansion, frost-Defrost, unbalances etc.	Please contact the after-sales service	FAULT RED

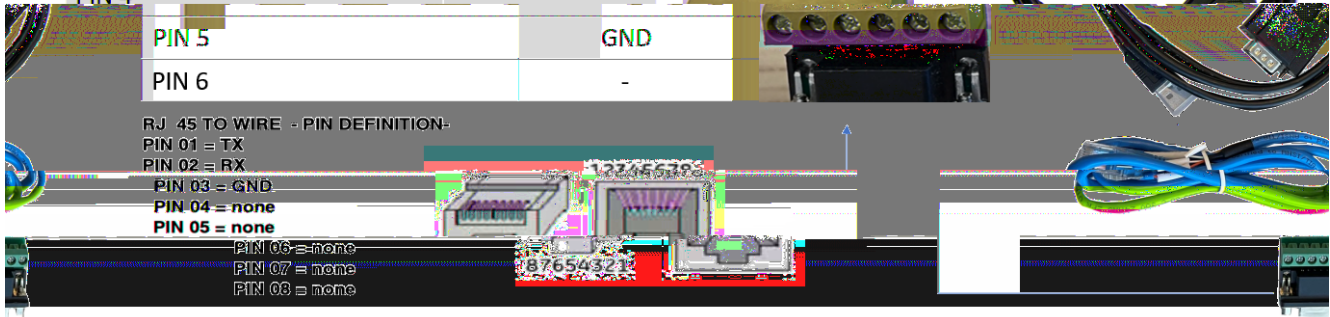


FOR AUTHORIZED TECHNICIANS ONLY

8 SOFTWARE QUICK GUIDE

WeCo MONITOR 232 / USB PC CONNECTION

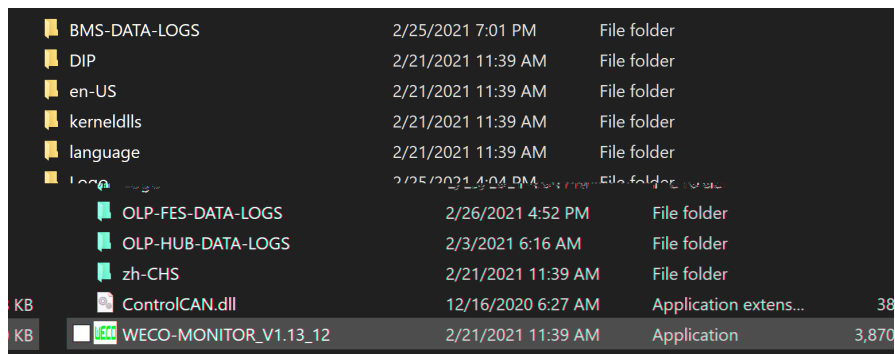
Screw Terminal Side	Cable 232 / RJ45
PIN1	-
PIN 2 T/R-	RX
PIN 3 RXD+	TX
PIN 4	-



WECO OLP RS232 (USB / RS232 converter is necessary to communicate with the battery, need to be ordered separately)

**PC -Battery communication and set up for 232-USB device is available for auth. Installers.*

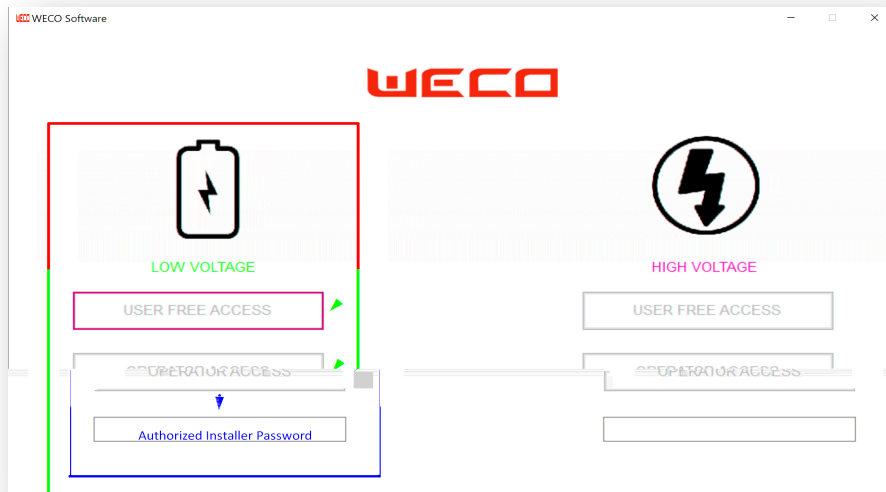
8.1 Download and Launch the EXE file "WeCo Monitor" and wait for the self-installation to complete



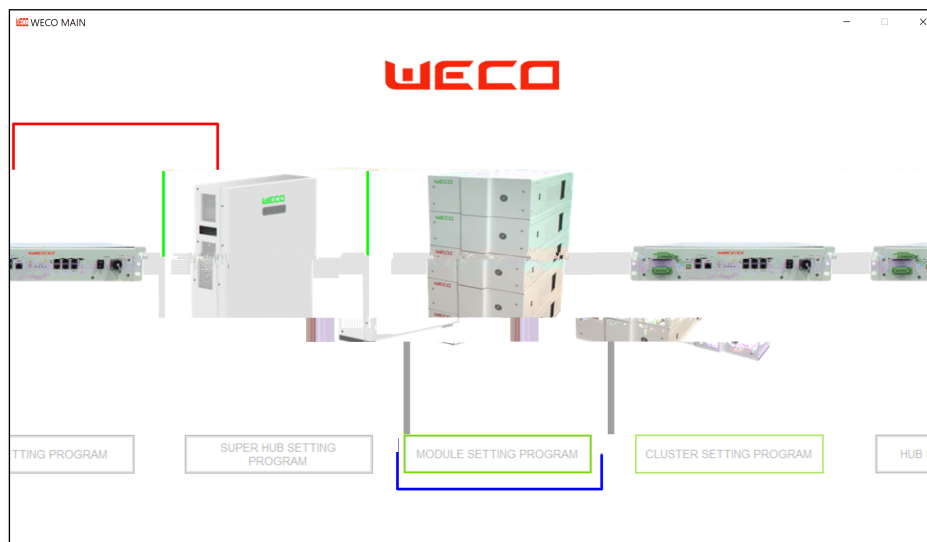
- 8.2 From the main page select “USER FREE ACCESS” if you are not an authorized installer.

If you are an authorized installer and you have a 1st level password click on the RESTRICTED ACCESS windows and follow the ‘Authorized Installer Guide’

If in possession of a valid password the Authorized installer will be able to access more detailed windows within the software



- 8.3 Connect the RS232 converter between the battery and the PC and search the relative com on the PC settings (device manager of Windows). Select the COM port from the Main page of the WeCo Monitor, then press CONNECT. Follow the instructions and wait for the data to appear on the screen.

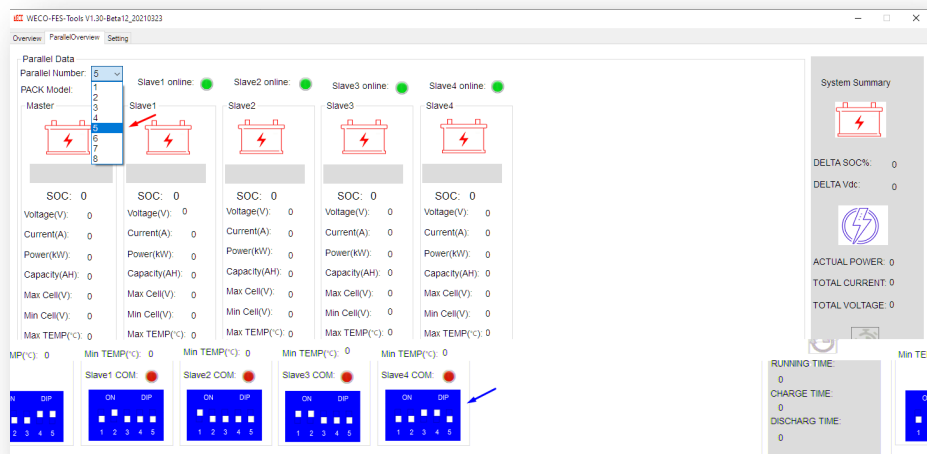




8.4 If more than one module is connected, select Parallel Overview and check the single unit data information

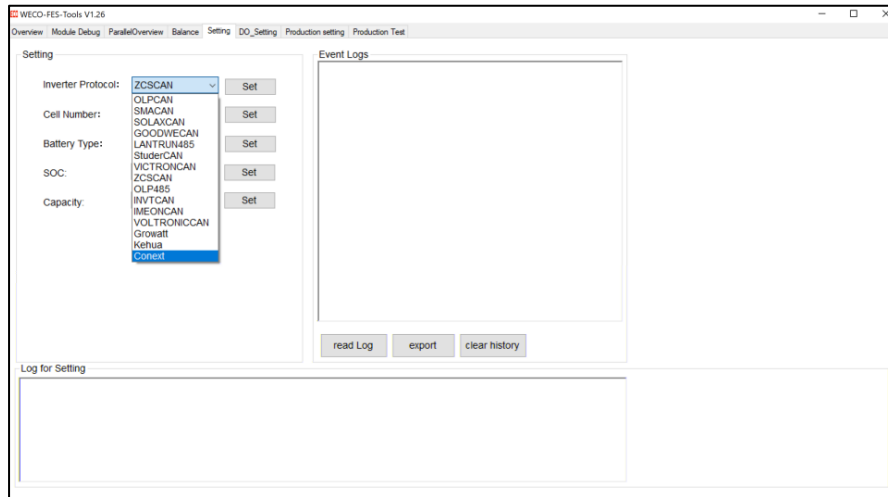


Note: Make sure to select the exact number of modules that composing your cluster in order to have the proper DIP switch setting



- 8.4 To set the CAN protocol to match the inverters communication protocol, select the inverter that you are connecting to from the list and press SET, wait for the positive feedback after the first communication with the inverter

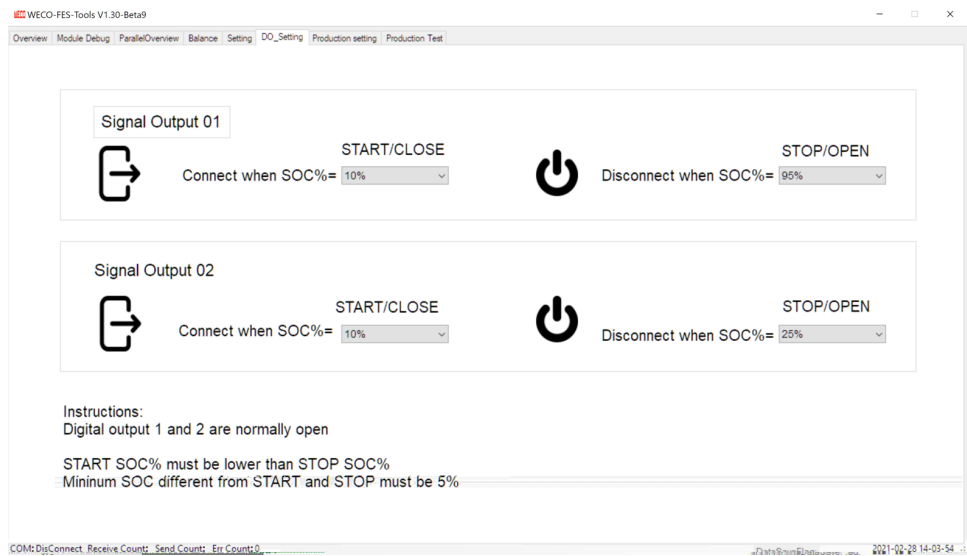
Using the Software available on> <https://wecobatteries.com/download-area>



- 8.5 The normal mode for equalization is Auto mode, however in the unlikely event of a failure it is possible to perform a manual equalization. If it is necessary to perform a manual equalization, please contact WeCo support for further advice. Reference to the CELL EQUALIZATION MANUAL (not public) will be necessary to activate the manual procedure. **IMPORTANT** After the first Manual/Forced Equalization the single cell equalizer will return to Auto mode within 24h.



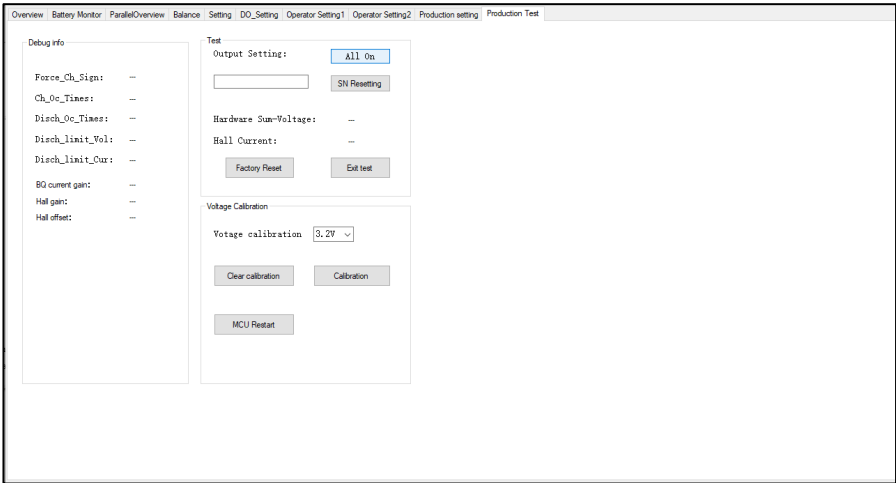
8.6 Dry contact setting page



8.7 Factory reset.

(This must be authorized from the WECC Tech Department) follow the instruction of the FACTORY RESET PROCEDURE

%'GCT=EBQ'B>M>='I CJ>'EK=MDJ>'4>&'GCTMD=Q'EB'R0=HEK='C'?B0EB'RBD=>F'C'??BEUCL'ROLL'UEIJ'=H>'RCBBBF=Q'CFJ'I CO'TCKM>' M>U>B>'PC=>BQ'JCI CS>MM'



INVERTER TECHNICAL INFORMATION AND WORKING LOGIC

Any inverter can be used with WeCo Batteries shall work within the below parameters

Those parameters could be above or below the performance warranty, please refer to the WeCo Limited warranty.

A battery that operates outside the Current, Voltage, temperature and any other parameter mentioned in the warranty is not covered by the performance warranty.

Description	Inverter Low Voltage CUT OFF	Inverter High Voltage CUT OFF	STD Charging Current (Max 110A)	STD Discharging current (Max 110A)
Single Battery	49.5 =SOC 0%	54.5 =98%	65A max 110A	70A max 110A
Master + Slave1				
Master+SL1+SL2				
Master+SL1+SL2+SL3				
Master+SL1+SL2+SL3+SL4				

CHARGE	, >I ?>BC=KB>""CFS>' '		&'<BC=>'	
	-10°C +7°C		0.1C	
	-6°C +0°C		0.2C	
	+1°C +10°C		0.3C	
	+11°C +14°C		0.8C	
	+15°C +45°C		1 C	
	+46°C +55°C		0.5C	

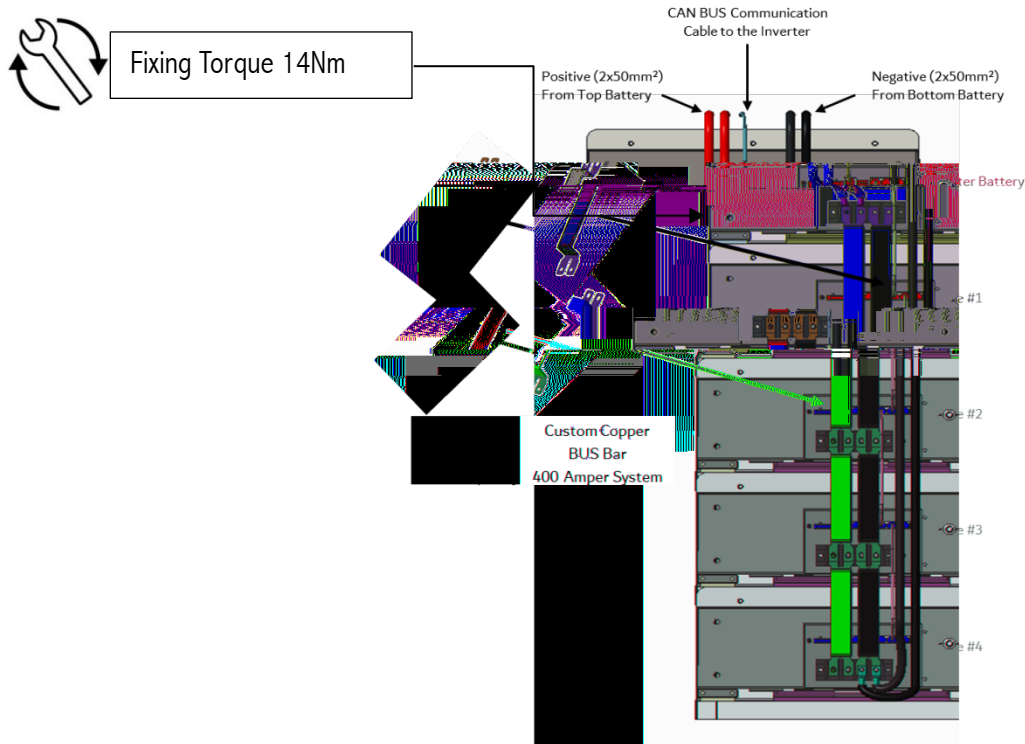
DISCHARGE	, >I ?>BC=KB>""CFS>' '		&'<BC=>'	
	-20°C -11°C		0.2C	
	-10°C -7°C		0.3C	
	-6°C 0°C		0.3C	
	+1°C +10°C		0.8C	
	+11°C +55°C		1 C	
	+56°C +65°C		0.5C	



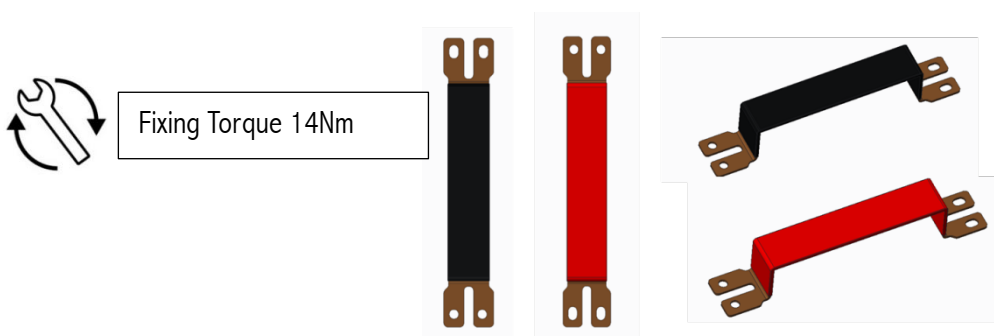
Multiple Clusters without HUB and CAN COMMUNICATION are not allowed

10. SINGLE CLUSTER CONFIGURATION WITH BUS BAR

No HUB is required for a single cluster



4K4 PRO has a specific bus bar size (Do not use 4K4-R type BUS BAR)



SPECIAL BUS BAR FOR PARALLEL CONNECTION UP TO MAX 400A



%, #), (*)'

5KM'5CB'DM'I CFJC=EBO'GEB'MQM=>I M'CPEU>'899%'

11. INVERTER SETTINGS WITHOUT BMS-CAN CONNECTION (GENERAL)



Caution:

Service email: service@weco.uk.com



Information:

Information regarding inverter settings and connections.



Caution:

Warning regarding battery settings and safety.

Parameter	Value
Charge voltage (V)	52.2
Charge current (A)	86
Charge power (W)	4.5 kWh
Charge capacity (Ah)	86 Ah
Charge efficiency (%)	110 Adc
Charge efficiency (Adc)	86Adc
Charge voltage range (V)	46 to 58.9 (do not use as settings)
Charge voltage range (V)	Up to 100% (49,5V to 54,5V) from 90% to 100% 10A charge current to be set
Charge voltage range (V)	51,5V to 54,0V 0.9C
Charge voltage range (V)	51V to 53,5V
Charge efficiency (%)	97.8%
Charge efficiency (V)	-25° to 65°C
Charge efficiency (V)	-5° to 55°C
Charge efficiency (%)	<2% loss per month
Dimensions (cm)	46x50x15 cm
Weight (kg)	53 kg

WeCo 4K4PRO has a special Lithium Iron Phosphate chemical composition.

After the charging period the total voltage may drop from 54/55 V to 53/52V, this is a normal behavior.



Caution:

When the battery reaches High Voltage or Cut Off (SOC 100%) do not continue to charge the battery.

In case of single cell overvoltage, the relay will open the circuit and the inverter will shut down.

In case of the inverter shutting down press the RUN button on the battery and shut down the battery, as described in Section 6.2.2 of this manual.

The BMS will perform a self-restart 4 times every 15 minutes for a period of 24 hours and after the 24 hour period, the BMS will perform a self-restart every 12 hours for a period of 4 days.



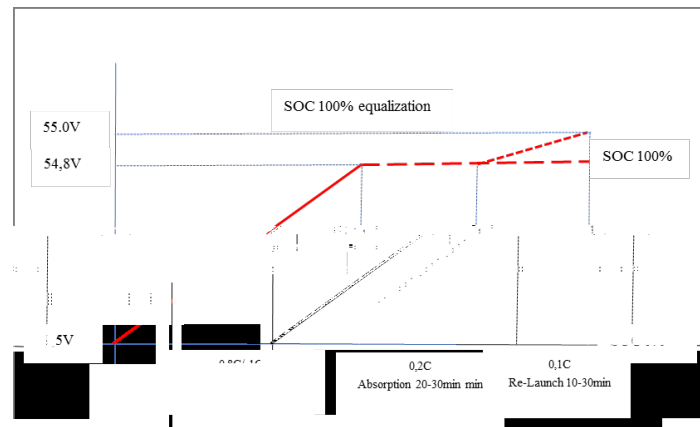
Information:

In the case where the current or voltage limit has been exceeded 4 times consecutively, the operator must wait 30 minutes before pressing the RUN button again.

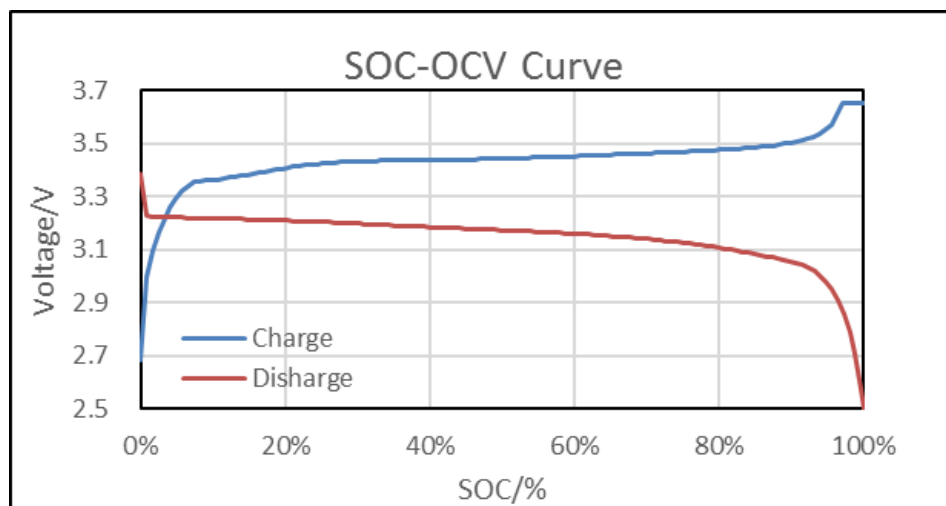


Information:

A reduction of the charging current at the end of charge and end of discharge in addition to a new set up of the voltage range is mandatory if the installation faces faults as described above.



Single Cell Curve @25°C Degrees 0.5C Charge/Discharge



Caution:

The charge and discharge current of the inverter MUST be limited according with the maximum current allowed by each battery cluster configuration as specified in Section 13 of this manual.

The charge and discharge Voltage range of the inverter MUST be limited as per the module maximum values as specified in this manual.



Caution:

2*) *, 'connect the 4K4PRO Battery module to an inverter which has no BMS-CAN interface without receiving prior approval from the WeCo technical team. To obtain approval contact service@weco.uk.com and wait for a response BEFORE making any connection.

USING THE BATTERY OUTSIDE OF THE WORKING RANGE AS DEFINED IN THIS MANUAL WILL DAMAGE THE BATTERY AND WILL VOID THE WARRANTY.



Information:

) *, #A'

This manual is subjected to continuous implementation.

Before install your WeCo batteries please contact our assistance team in order to have the latest manual and any additional support.

Safety improvement is our priority, please cooperate with us to improve the system, any suggestion is well accepted.

WeCo Srl, Italia